## **CLAIMS**

1. A method of manufacturing a planar light-wave circuit for manipulating an optical signal, the method comprising:

forming a mask of optical waveguides defining at least one optical waveguide pattern on a core material, the core material being on a bottom cladding; and

forming a mask of load structures defining at least one etch load pattern on the core material until a total surface area of both the optical waveguide mask and the load structure mask cover at least approximately 25% of a surface area of the core material.

- 2. The method of claim 1, wherein the mask of optical waveguides and the mask of load structures are formed simultaneously.
- 3. The method of claim 1, further comprising etching the core material not masked by the optical waveguide mask and load structure mask.
- 4. The method of claim 1, wherein the mask of optical waveguides is separated from the mask of load structures mask by at least 50  $\mu$ m.
- 5. The method of claim 1, further comprising depositing cladding after etching.
- 6. The method of claim 1, wherein the load structure mask forms the etch load pattern having at least two load structures which intersect one another.
- 7. The method of claim 1, wherein the pattern of load structures has a profile similar to a profile of the pattern of optical waveguides.

- 8. A planar light-wave circuit having at least one optical waveguide pattern and at least one etch load pattern and being made in accordance with the process of any of claims 1-7.
- 9. The planar light-wave circuit of claim 8 wherein the etch load pattern is distributed over a surface of the PLC.
- 10. A wafer having at least one planar light-wave circuit pattern comprising: a cladding layer having a cladding surface area;

at least one planar light-wave circuit pattern comprising each a plurality of optical waveguides;

a total surface area of said planar light-wave circuit patterns an optical waveguide coverage area;

a plurality of load structures on said cladding layer and forming a pattern of etch loading, wherein each of said load structures is separated from each said optical waveguide by at least a proximity correction distance;

a total surface area of said pattern of etch loading defining an etch load coverage area; and

wherein the sum of said optical waveguide coverage area and said etch load coverage area are at least approximately 25% of said substrate surface area.